2.67" x 1/2" CORRUGATED INSTALLATION SPECIFICATIONS

ERECTION NOTES:

1. 2.67" x 1/2" corrugated panels are recommended for roof slopes 1:12 and greater.

2. Install 3/32" x 1/2" sealer tape continuously @ all side laps of roof panels on roof slopes 4:12 and less. Sealer tape is optional on slopes greater than 4:12. Use sealer tapeat all end laps regardless of pitch.

- 3. Space side lap fasteners 16" o/c max.
- 4. Field install closed cell polyethylene closures factory formed to the panel profile where necessary to weathertight the panel system.
- 5. Square 2.67" x 1/2" corrugated panels with the building. Align them using marks @ the eaves, ridge, base, & valleys, w/ marks at 40" on center for siding and
- 37.334" on center for roofing. Use a string line to maintain a straight eave line when installing 2.67" x 1/2" corrugated as a roof panel.
- 6. Make sure the corrugations of 2.67" x 1/2" corrugated roof panels at the ridge align with corrugations on the opposite side of the ridge.
- 7. Field cut or bevel panels @ ends of panel runs, hips, valleys, or penetrations.
- 8. Remove all strippable plastic as panels & flashings are being erected.
- 9. Remove any metal shavings from field cutting or drilling daily to prevent rust and/or discoloration of panels.
- 10. Installation should be done by people skilled in this trade, using proper saftey procedures.
- 11. Self driller screws are shown, A-PNT, B-PNT, Woodtites, etc. Screws can be substituted at customer's request.
- 12. If you are matching existing trim, provide drawings and dimensions for each.
- 13. 18 and 20 gauge flashings are not made w/ hems.
- *14. Customer to provide drawings and dimensions.

GENERAL NOTES:

1. Cut charges apply to panels over 40'-0" lg. and to panels under 6'-0" lg.

2. Due to the individualized nature of projects, the customer is responsible for the correct panel lengths and quantities, and all accessory sizes, types and quantities.

3. When unloading panels, a spreader bar and nylon straps of the proper size, length and spacing should be used by skilled personnel to prevent buckling of the panels or bodily injury.

4. Moisture on the inside of the stacked panels can be very harmful to the panels in a short period of time. Inspect the panels immediately upon arrival for any moisture that may have formed during shipment and if any moisture is present, the panels must be unpackaged, wiped dry and restacked.

5. Inside storage is preferable, but if not possible, the panels should be stored at least one foot above ground, with one end elevated, and covered loosely to allow air to circulate.





Rev. A ~ 6-28-01